

SOUTH PRODUCTION NOTES

**January 1, 2014
Morning Shift**

**BASF EMPLOYEES
40 Last Recordable
185 Last Lost Time**

Happy New Year

#1 MED AL-5637: We will go back to the AL-5637 sometime this week, as long as no issues/delays with #6 calciner for D-0756. Restart of line #1 will be discussed during production meeting.

#1 RC / Al 5637: We will go back to the AL-5637 sometime this week, as long as no issues/delays with #6 calciner for D 0756. Restart of line #1 will be discussed on Monday during production meeting.

Exhaust to Trimer

Afternoon Shift: No change.

Midnight Shift:

Day shift: No change.

#2 MED line/ clean for Cu 0602: Clean line for Cu 0602 and Cu 1230. The cleaning list is on Mike V's desk.

Afternoon Shift: No change.

Midnight Shift:

Day Shift: Clean up continued. Still need some work on the dryer before continuing on.

#2 RC/ D-0768: Be sure to shovel the material from the floor onto the dryer bed on the feed end of the dryer at least once a shift. Continue to feed the calciner and check the screen on the granulator once a day to make sure there is not a hole in it. **SAMPLING NOTE:** please get two 16 oz samples per pallet for the lab.

Afternoon Shift: Calciner reversed.

Midnight Shift:

Day shift: No change.

Exhaust to CTO

#3 MED line /Next D-1795 NAQ: On hold.

Afternoon Shift: AL-Oxide sand run through dryer spiral and entire calciner system. Will need to run it through 1 more time.

Midnight Shift:

Day shift: No change.

#3 RC /Next D-1795 NAQ: Will try to flush spirals and calciner with AL Oxide on Tuesday.

Exhaust to CTO

Afternoon Shift: AL-Oxide sand run through dryer spiral and entire calciner system. Will need to run it through 1 more time.

Midnight shift:

Day shift: AL Oxide sand purchased. Will need to flush system on 2nd shift.

Abbe Blender / D-5206: We are out of HF solution.

National Dryer / 5206 : Done.

Afternoon Shift: Clean up continued on dryer.

Midnight shift:

Day shift: No change.

#4 RC / D-5206: Calciner has been reversed. Next product should be Ni 2458 which will require a thorough cleaning. Instructions for this will be provided this week. Can start opening for cleaning.

Exhaust to 4 DC

Afternoon Shift: No change.

Midnight shift: No change. Have not started to clean yet.

Day shift: No Change.

HC-11 Tanks / Cu 5020: Continue on – last Batch will be 132. There is a pallet of Britesorb samples that were returned to the department (HC-11). At least one box contains 1 gallon (4 lb) pails. Per Noemi Trent, please add one of these to each strike batch in 4 tank.

Afternoon Shift: All tanks have been acid washed accept tank 6 which has a stuck T valve and a clogged pump.

Midnight shift:

Day shift: Began acid washing tanks.

PK Blender / 4010: Can proceed with 4010 batches. MOD is in GLs office.

Afternoon Shift: No change. Did not run.

Midnight shift:

Day shift: Ran 4 batches.

#5 RC / 4010: Will begin 4010 on PK, then get calciner fired up. MOD in GLs office.

Exhaust to Trimer

Afternoon Shift: Calciner up to temperature late in shift. Should be able to start the feed on midnight shift.

Midnight shift:

Day shift: Calciner lit.

New Pfaudler / D 1795 next: Scheduled to start D-1795 on Thursday

Afternoon Shift: No change.

Midnight shift:

Day shift: No change.

Tank 7 / AMT for D-1795:

Afternoon Shift: Tank made.

Midnight shift:

Day shift: No change.

Old Pfaudler D-0756: Will stop at batch 1525. Need to use RO unit for batches.

PLEASE NOTE that each bag of base must be weighed (check-weigh) before loading into the pfaudler. Need to confirm that the bag weights are correct.

Afternoon Shift: Continued on.

Midnight shift:

Day shift: Continued on.

#6 - RC / D-0756: The bags that come off of this calciner need to be check weighed in building 31 and recorded on the log sheet. MAKE SURE THAT WE TAPE SHUT THE SAMPLE JARS. Maintain 250 lbs/hr.

Exhaust to Sly Scrubber

Afternoon shift: Continued on.

Midnight shift:

Day Shift: Continued on.

Tower 3 / Cu-0860: Unlaoded and reloaded day shift

Tower 6 / Cu-0860: Loaded and running. Tower should come down late on midnight shift or early on days. E-474 is next. The material should be on a truck in our dock.

Afternoon shift: Continued on.

Midnight Shift:

Day shift: Continued to run.

Harrop Kiln - Al-3921 T 3/16": Down...saggers will need to be changed to half saggers in the near future for next product. Also, parts from the harrop screener were used on TK #2 screener.

North Screener / Cu-0860: Continue

Afternoon Shift: Continued on.

Midnight shift:

Day shift: Continued on.

South Screener / Cu-0860: Continue.

Afternoon Shift: Continued on.

Midnight shift:

Day shift: Continued on.

#2662 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

#2664 Pill Machine / Al-3917 3/16: Finished. Holding for decision to switch to 3915.

Afternoon Shift: No Change.

Midnight shift: No change

Day shift: No change

Tunnel Kiln #2 / BE-0101 Extrusions: Continue loading/unloading. ..1 scoop per sagger-12 pounds.

Afternoon Shift: A few more cars to unload and then 7 mesh screen will need to be changed back to an 8 mesh.

Midnight shift:

Day shift: Continued on.

Tunnel Kiln #4 / BE-0101 Tablets: Finished loading at the end of afternoon shift. Begin switching to Cu 0540 or X540 saggers on midnight shift while unloading the BE-0101.

Afternoon Shift: Screening bags and adjusting temps for Cu 0540.

Midnight shift:

Day shift: Continued on.